

Product Brochure



M-Prep 5x[™]
MANUAL GRINDER/POLISHER

POWERFUL, RELIABLE & DURABLE
POLISHER FOR MANUAL
SAMPLE PREPARATION

Quality Products for Metallographic Sample Preparation & Analysis



The **M-Prep 5x**[™] grinding/polishing machine is designed for manual sample preparation. The powerful, quiet motor provides constant high-torque output throughout the speed range, in either 10-500 or 20-1,000 RPM configurations. A 7" color LCD touchscreen with keypad entry is used to control all functions with an intuitive interface optimized for efficiency. Five (5) user-defined preset buttons allow quick and easy RPM selections in either clockwise or counterclockwise rotation.

Durable: Engineered and constructed using precisionmachined hard-anodized aluminum and stainless steel components to provide maximum longevity.

Easy to use: Straightforward controls and userfriendly functions for quick, repeatable operation.

Either standard or magnetic 8"/203 mm or 10"/254 mm platens may be used with any plain/adhesive backed or magnetic system disc.

Standard/magnetic platens, accessories and consumables are sold separately.

Item	Description	
5-2250	M-Prep 5x [™] , 100-240 V, 10-500 RPM	
5-2250-M	M-Prep 5x [™] , 100-240 V, 20-1000 RPM	
	Dims: 15" W x 28" D x 9" H (381 x 711 x 229 mm) Weight: 58 lb. (30 kg)	

Retractable Nozzle



Retractable coolant nozzle allows quick and easy sample/bowl cleaning.

Features:

- Variable platen speed: either 10-500 RPM or 20-1,000 RPM (in increments of 10 RPM) with five (5) adjustable preset buttons
- 7" color LCD touchscreen with keypad entry to control all functions
- · Intuitive interface optimized for efficiency and function
- Powerful, quiet 0.6 HP (470 W) Brushless DC motor that provides constant high-torque output throughout the speed range
- · Sturdy RIM, aluminum and stainless steel construction
- Clockwise/counterclockwise platen rotation
- Molded one-piece corrosion and impact resistant
- · Overflow diversion to protect internal components
- · Quick-change platen design, anodized to resist wear and corrosion
- · Low profile tabletop design
- · Electronic coolant control with adjustable flow control valve
- · Retractable coolant nozzle that allows quick and easy sample/bowl cleaning
- C ∈ compliant for EU
- Two (2) year warranty
- Designed and manufactured by Allied in the USA



LCD Touchscreen



The 7" color LCD touchscreen is used to control all functions and is extremely easy to navigate, allowing greater efficiency among users.

Standard System

Standard Platens



Standard aluminum platens are precision lapped parallel, then hard anodized for maximum wear resistance. They are used with plain/adhesive backed discs, double-sided adhesive discs and disc holding bands, or when converting to a magnetic platen using magnetic bases.

Item	Description	
5-2005	8" (203 mm)	
5-6010	10" (254 mm)	

Disc Holding Bands



Disc holding bands are made of anodized aluminum and secure plain back discs to a standard platen. A protrusion around the top of the band allows variable sized discs (± 3 mm) to be secured.

Item	Description	
125-10011	8" (203 mm)	
125-10012	10" (254 mm)	

Double Sided Adhesive Discs (Pk/10)

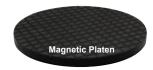


Double sided adhesive discs are adhered to a standard platen and used to secure plain back silicon carbide abrasive discs. Each provides 25-75 disc pulls, depending on grit size, cycle time and force.

ltem	Description	
52-10005	8" (203 mm)	
52-10003	10" (254 mm)	

Magnetic System

Magnetic Platens



Magnetic platens combine a standard aluminum platen with a cross-hatched magnetic surface for maximum flatness and adherence. Only one platen is needed throughout the grinding and polishing process, allowing all magnetic system cloths/ abrasive discs or ferromagnetic discs to be utilized.

Item	Description	
5-2005M	8" (203 mm)	
5-6010M	10" (254 mm)	

Ferromagnetic Support Discs



These reusable ferromagnetic stainless steel discs feature a nonslip backing and allow adhesive backed cloths/abrasive discs to be changed quickly and easily when using magnetic platens.

Item	Description	
55-51000	8" (203 mm)	
55-51002	10" (254 mm)	

PTFE Ferromagnetic Support Discs



These reusable, durable discs combine a PTFE surface with a ferromagnetic stainless steel substrate. This allows adhesive backed abrasive discs/polishing cloths to be easily removed after use without any adhesive transfer. The nonslip backing keeps the disc in place, even for coarse grinding applications.

Item	Description	
55-52000	8" (203 mm)	
55-52002	10" (254 mm)	

Global Distribution of the World's Finest Products





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Equipment is subject to change due to innovations/improvements at any time.



